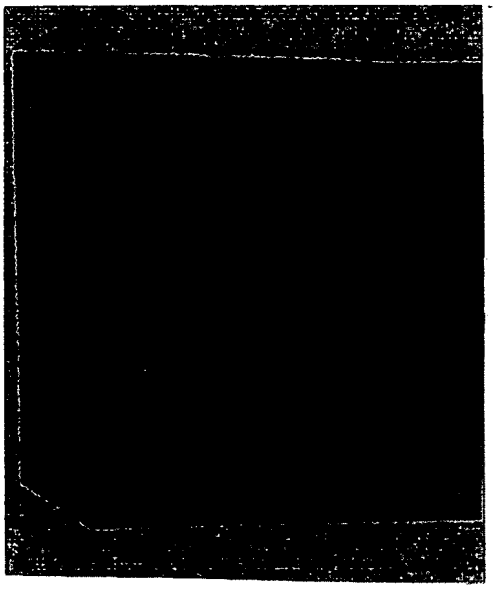


FIG. 1

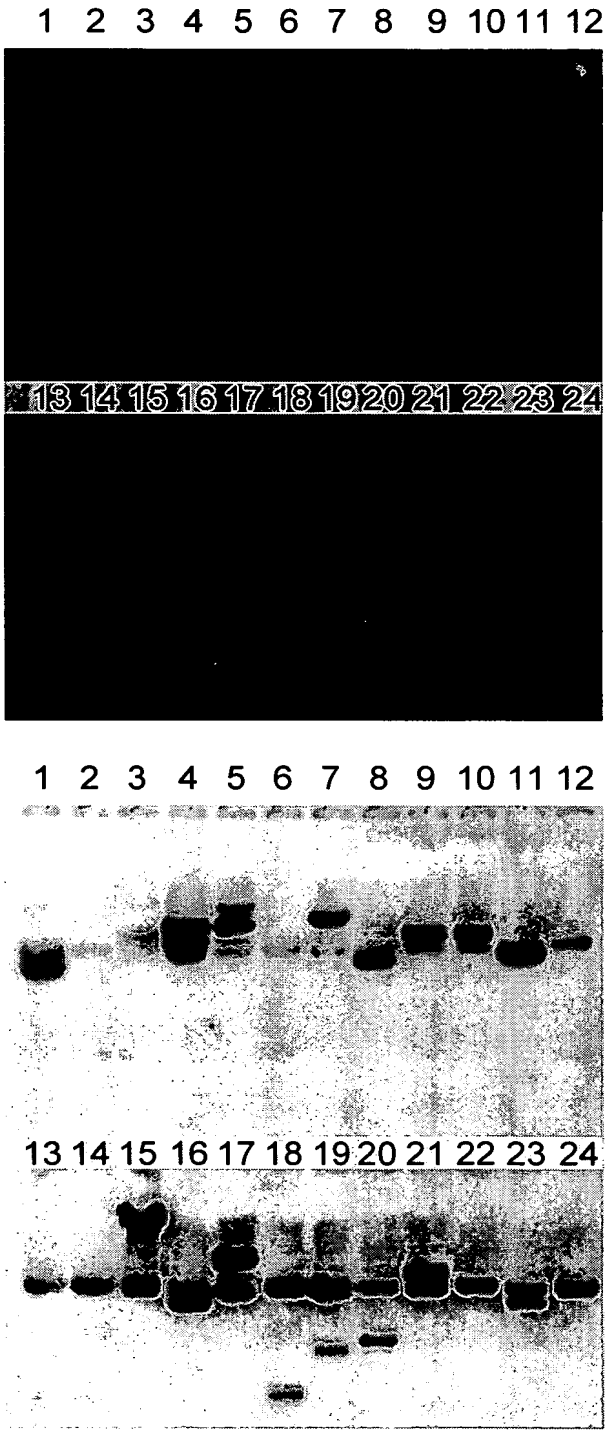


FIG.2

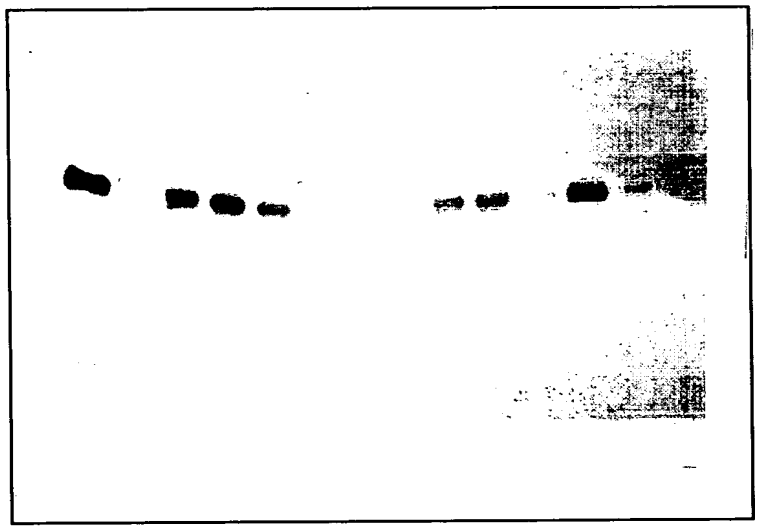


FIG. 3

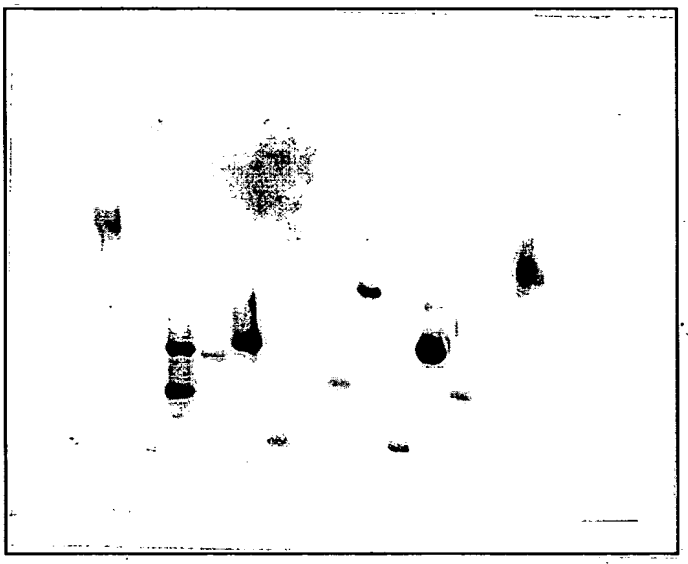


FIG. 4

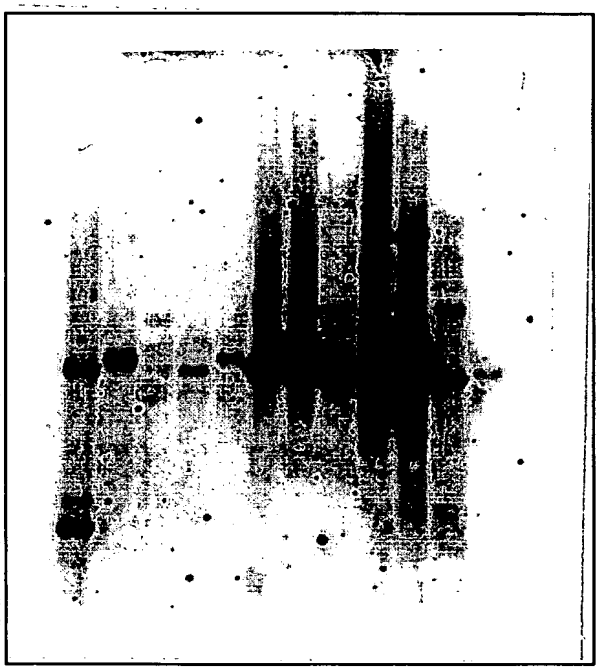


FIG. 5

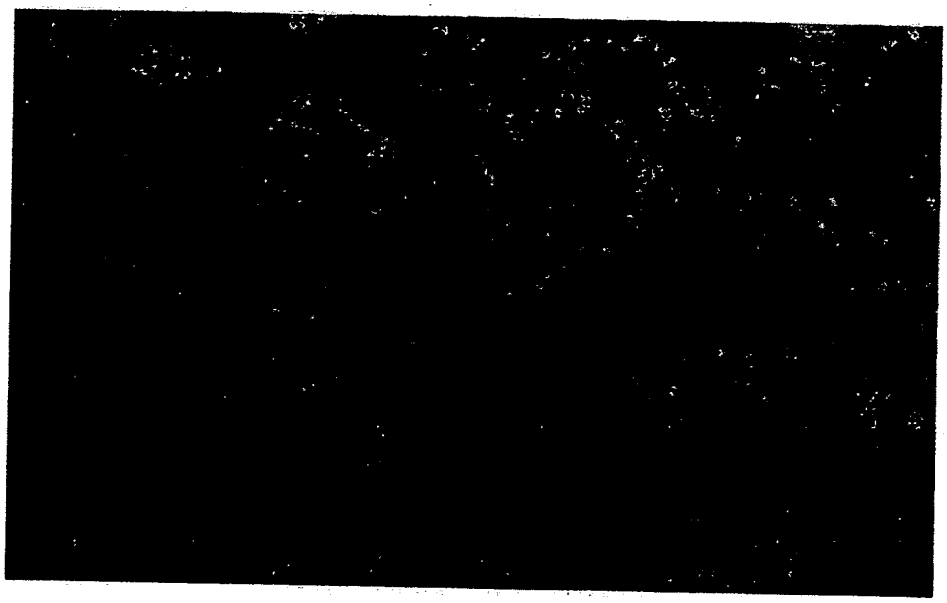
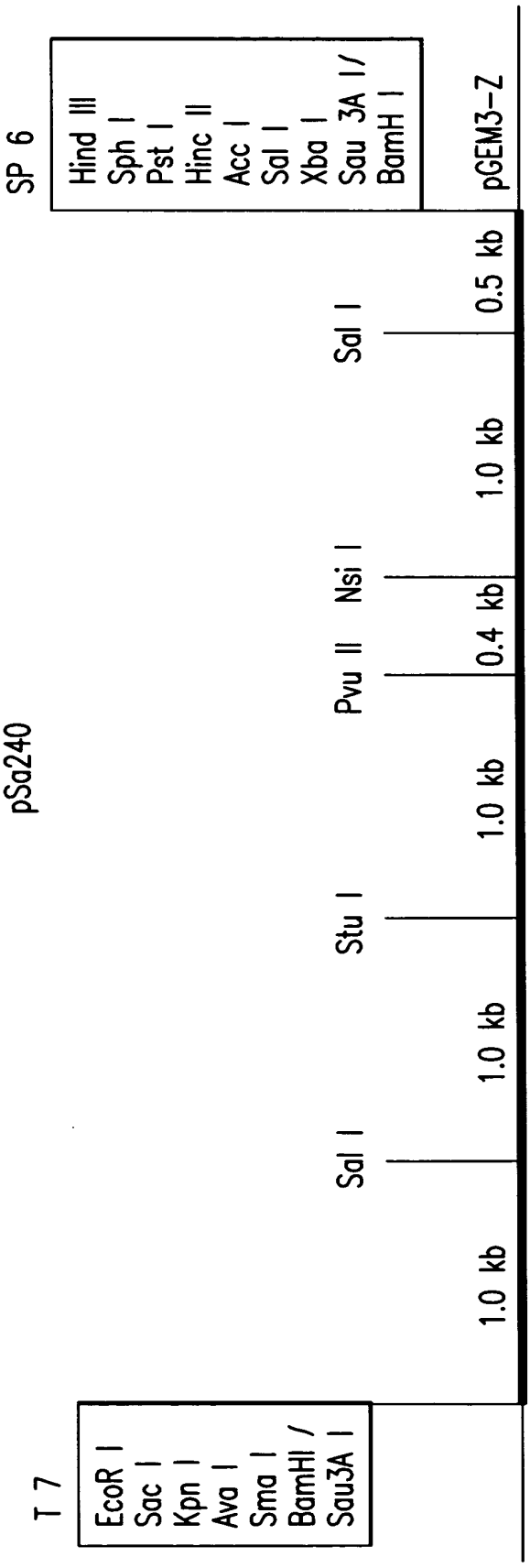


FIG. 6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EcoR I
Sac I
Kpn I
Ava I
Sma I
BamHI /
Sau3A I
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Sal I
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1.0 kb
Pvu II
Nsi I
0.4 kb
1.0 kb
Sal I
0.5 kb
pGEM3-Z
SP 6
Hind III
Sph I
Pst I
Hinc II
Acc I
Sal I
Xba I
Sau 3A I/
BamH I
pSa240

FIG.7

Sa240 DNA sequence (4,826 bp)

```
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gctgacgctg ctggacgtgt acgcggtcca cgcggtggcc gcgccggaca ccgacggact    180
cggcttcacg gccctcgcgt cggcggtgct cgcggcgctg tggacggcgt acgggctggc    240
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tgaaggacgc gctggggcgg atgcggtgag ccgtgcccgg tccgggggcg cgcaggtcac   2340
ggcgtccccg ggccgggcgc cagtggcgtg ggcaacgcag agggcccggc cctctgtccg   2400
```

FIG.8A

ggtgggcgat actgggttcg aaccagtgac ctcttcggtg tgaacgaagc gctctcccac 2460
tgagctaatc gcccgggcgc accgcaaaca ttaccccatg tcagcggtgc tcccggaccg 2520
tccccgggct actcgctgat cttccacggc atggtgagcc cgaacttcca gacgtagatc 2580
ccggccagca ccgccatgat cacgagcccg agcgtggtga ggatgatgtt gcgccgccgg 2640
accttgggat cgagggcccg ctgcgccgct tcggtgacct tgcgcttggt ccagcgcagc 2700
accagctggg cccagacgaa ctcggtcgcc cagatcgcca tgccgccgaa gatcaccagc 2760
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gtcgtatgca tcgccctgag ctccccagag ggagaagccc tgctcgaagc cccggcgcgg 3480
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FIG.8B

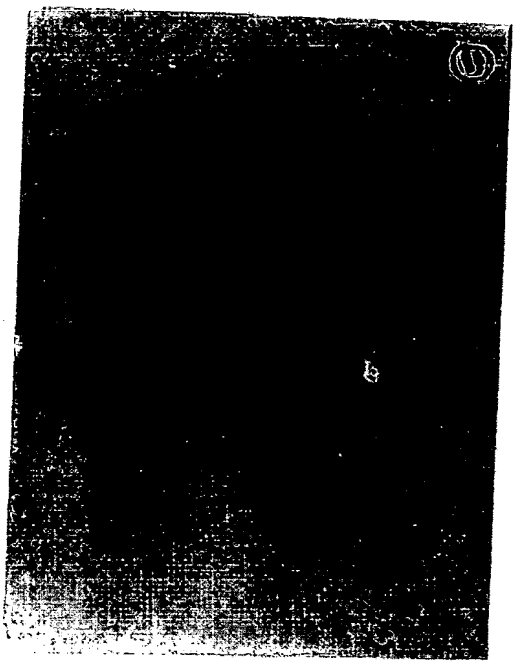
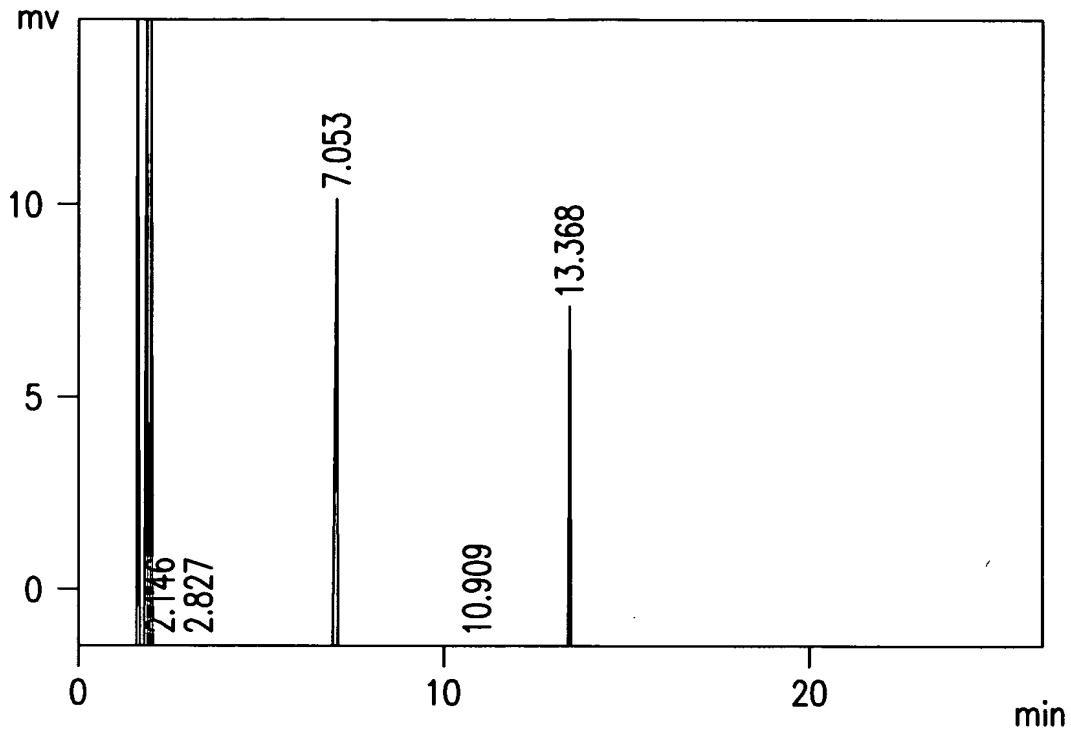


FIG. 9



*** Peak Report ***

KNO	TIME	AREA	HEIGHT	MK	IDNO	CONC	NAME
1	1.742	1090524	630697	V		16.3090	
2	1.803	2759591	1055567	VE		41.2702	
3	1.931	841734	440026	V		12.5883	
4	1.989	1899444	1050304	SVE		28.4066	
5	2.146	1222	1166	T		0.0183	
6	2.827	1691	1181	V		0.0253	
7	7.053	56479	14295			0.8447	
8	10.909	1014	280			0.0152	
9	13.388	34942	11651			0.5226	
		6686640	3205166			100.0000	

FIG.10

16 May 2000

Acquistion Time (sec)	20480	Commers	PTCCDCL3	Date	16/05/90 13:31:28		
Frequency (MHz)	200.13	Nucleus 1H	Number of Transfers 512	Original Points Count	8192	Points Count	8192
Sweep Width (Hz)	4000.00		Temperature (grad C) 24.000				

No.	(ppm)	Height
1	0.01	0.381
2	1.30	0.972
3	2.57	0.260
4	5.28	0.170
5	7.28	0.108

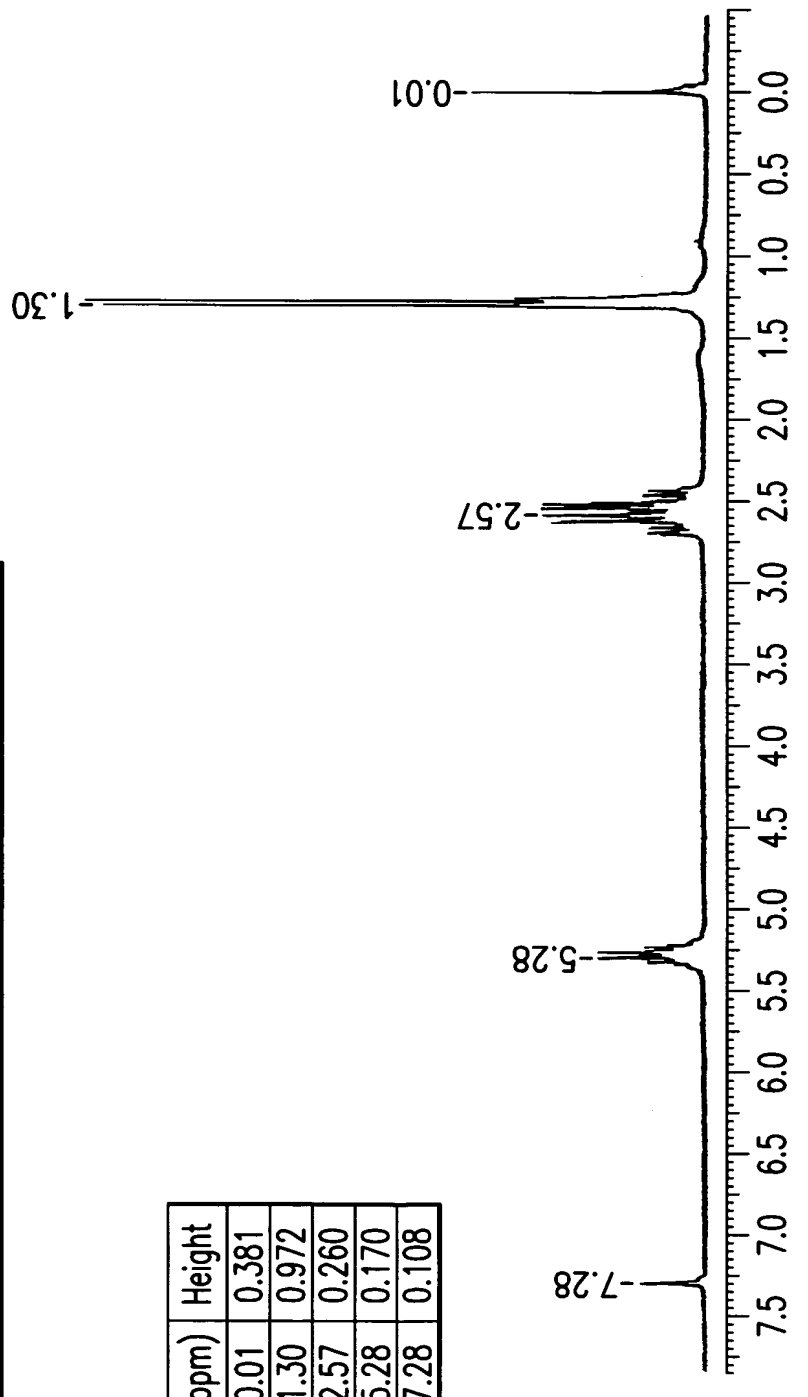


FIG.11

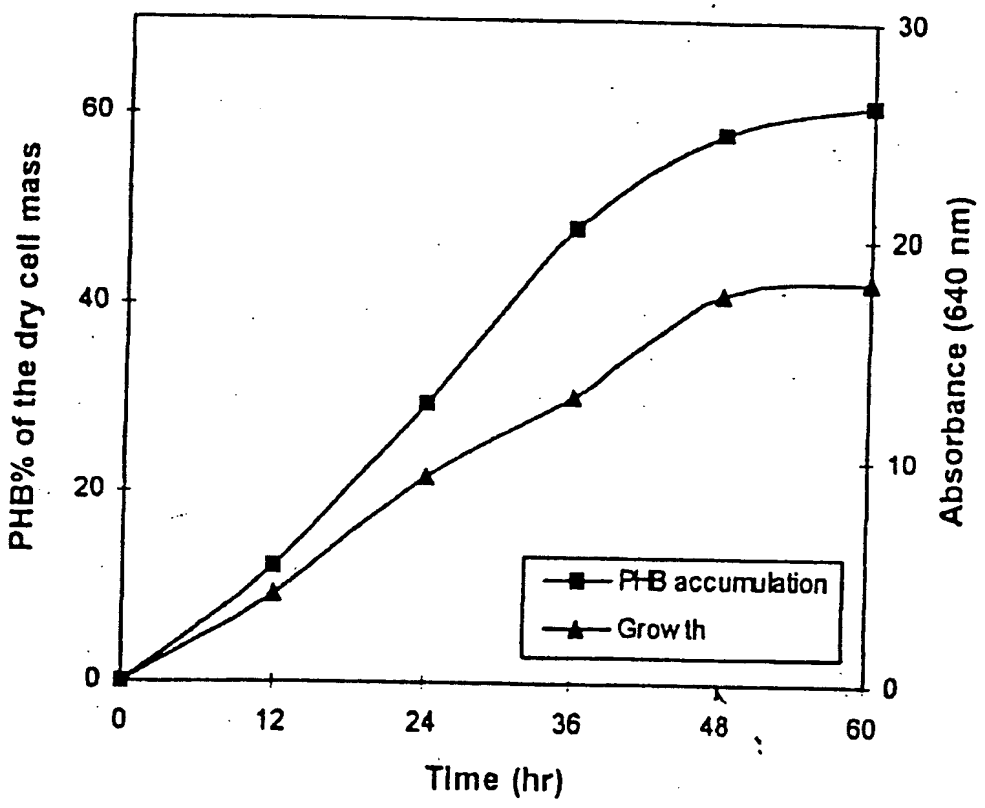

PHB% of the dry cell mass
Absorbance (640 nm)
Time (hr)
PHB accumulation
Growth
0
20
40
60
0
10
20
30
0
12
24
36
48
60

FIG. 12